

LNQE-Kolloquium

# Nanoelektronik: Von der Realität bis zur Utopie

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- I. Einleitung
- II. Realität
- III. Visionen
- IV. Utopie

composed by Matthias Baus

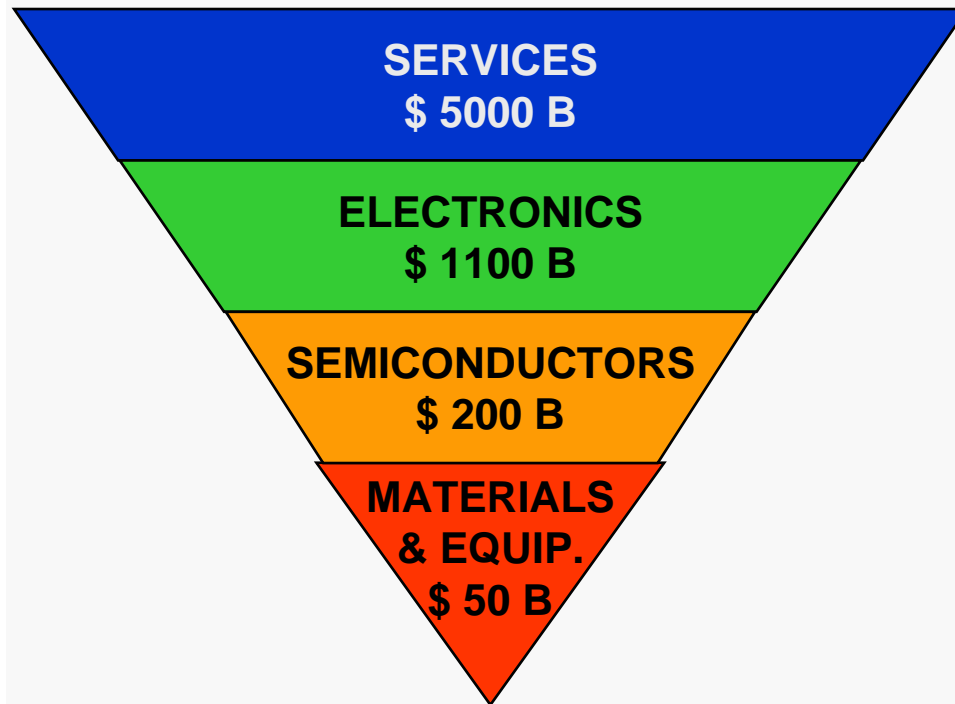


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# Economy of Mainstream



**Large growing market**  
**Strong European position**  
**Strategic for application markets**

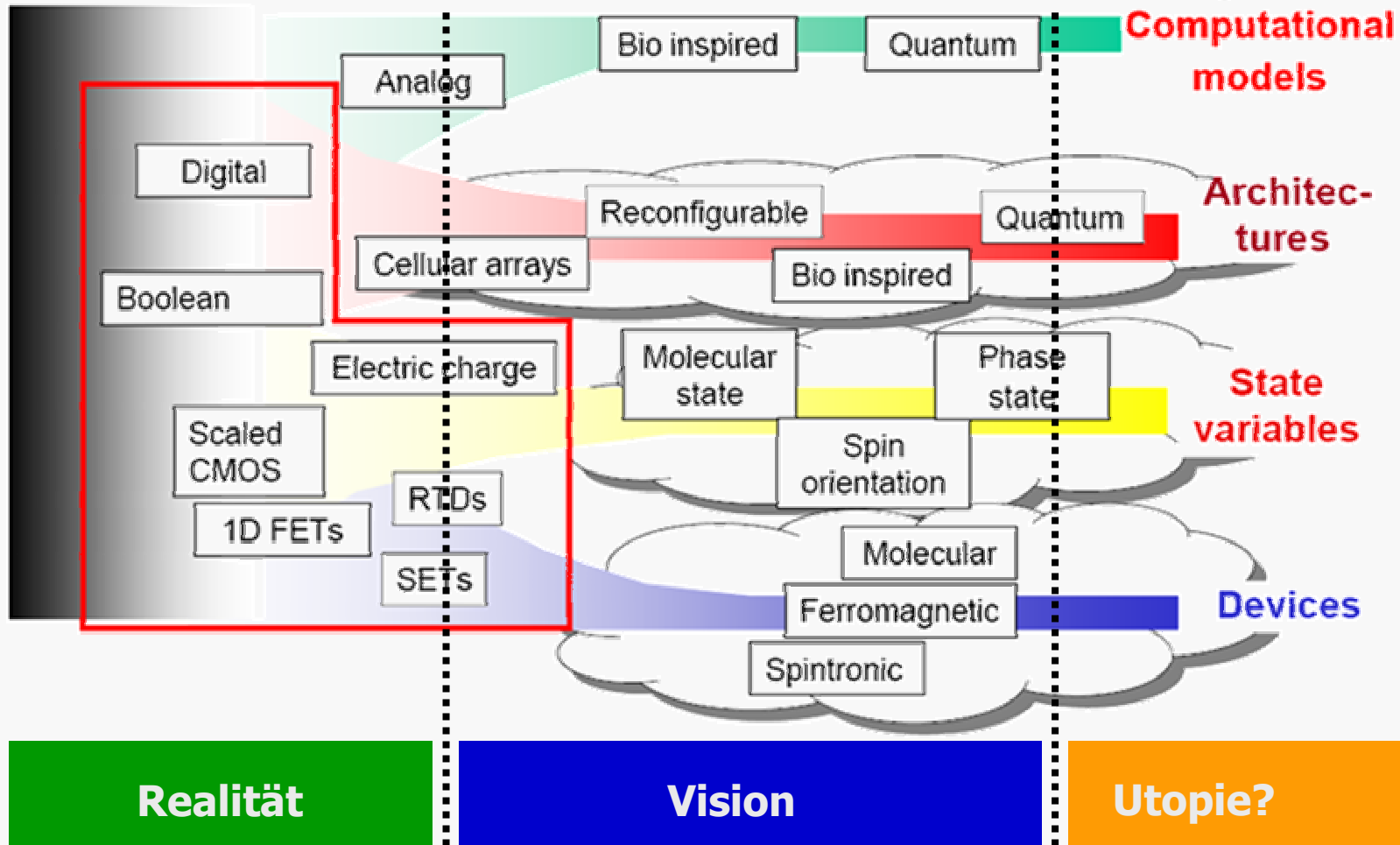
	Ranking	Company
USA	1	Intel
Korea	2	Samsung Electronics
Japan	3	Renesas Technology
USA	4	Texas instruments
Japan	5	Toshiba
EU	6	STMicroelectronics
EU	7	Infineon Technologies
Japan	8	NEC Electronics
USA	9	Motorola
EU	10	Philips Semiconductors

Source: Dataquest March 2004

# Taxonomy of Basic Principles

ITRS 2005 - ERD-Chapter

Hierarchy



# REALITÄT

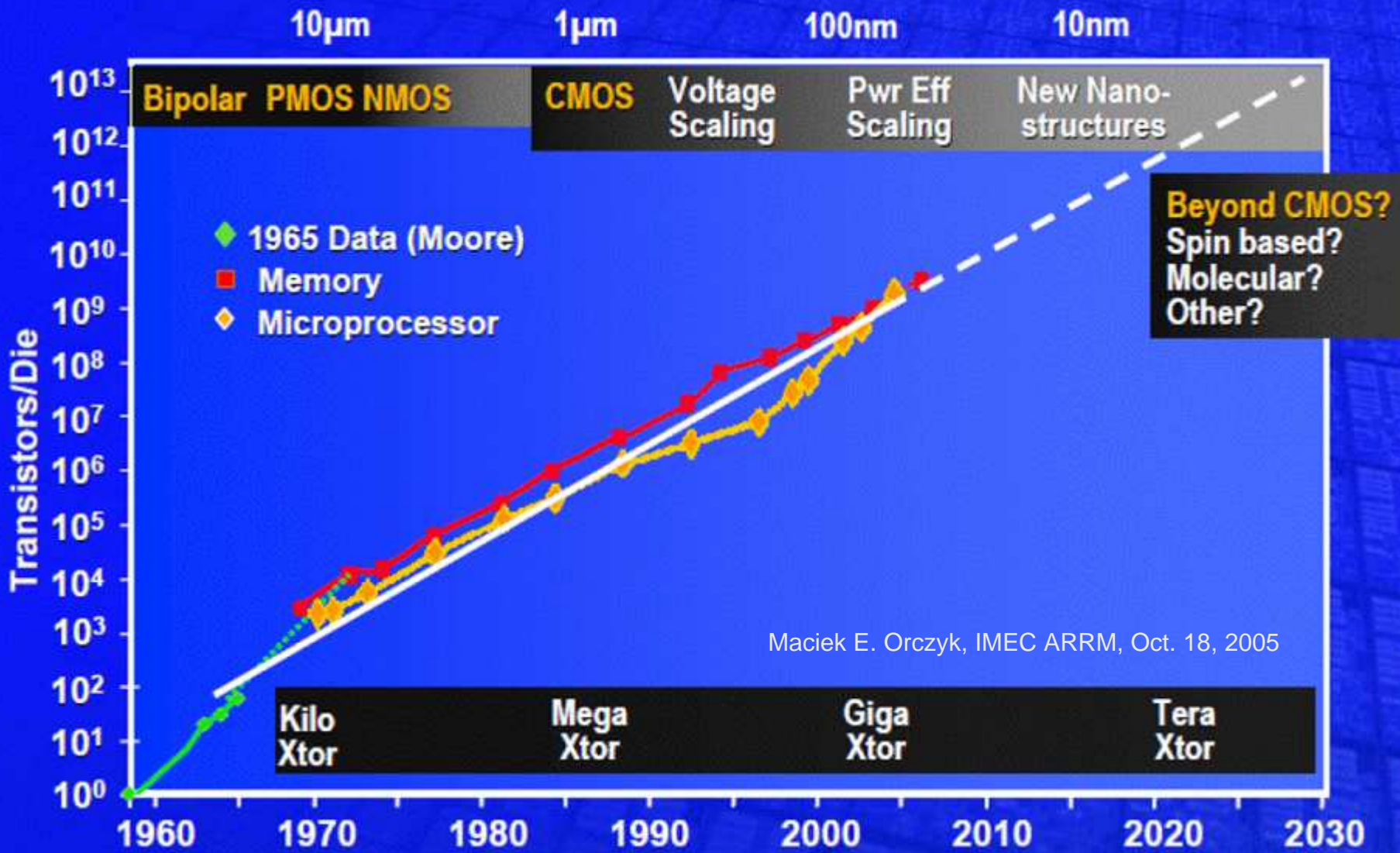


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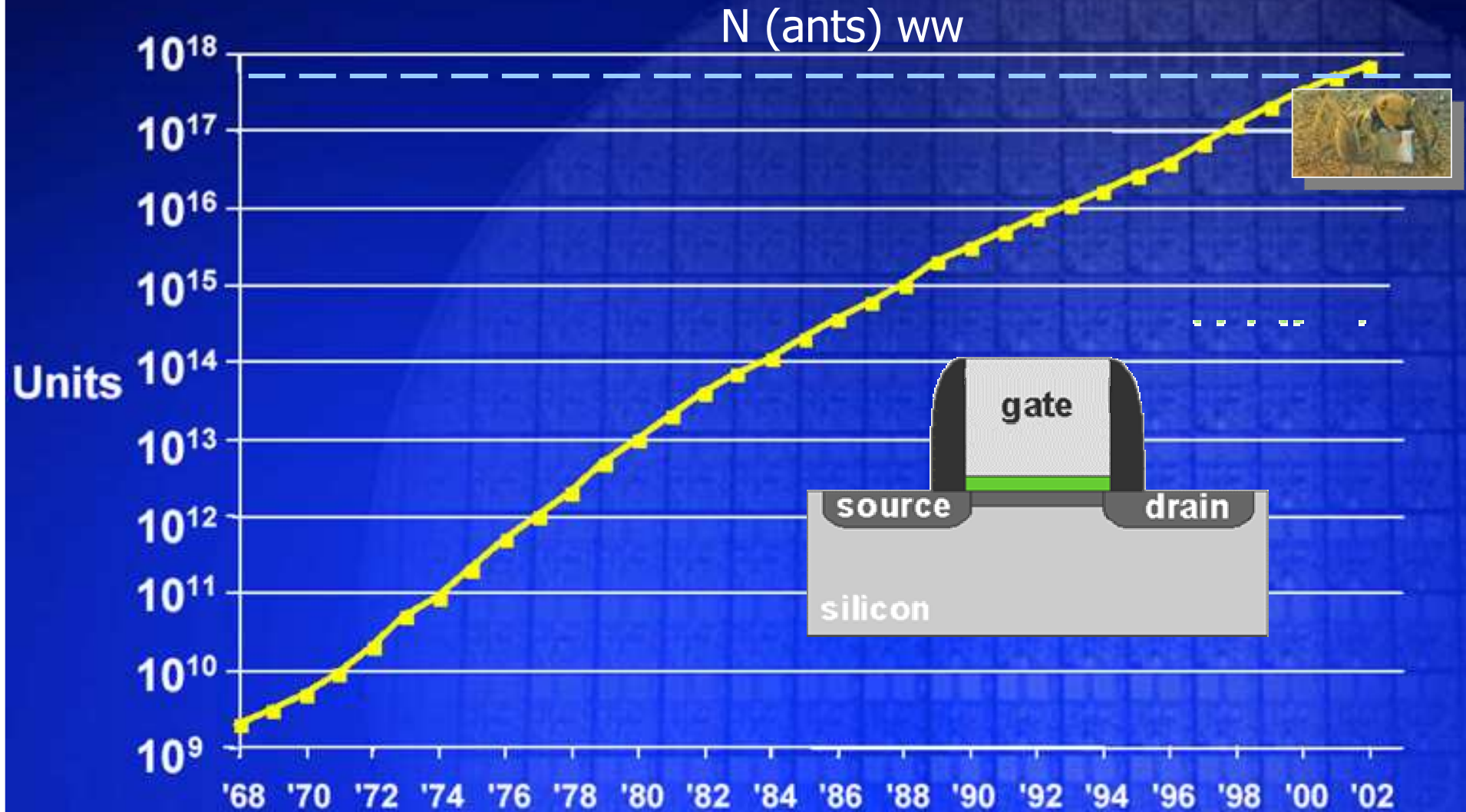
H. Kurz - LNQE-Kolloquium - 29.03.2006



# Moore's Law

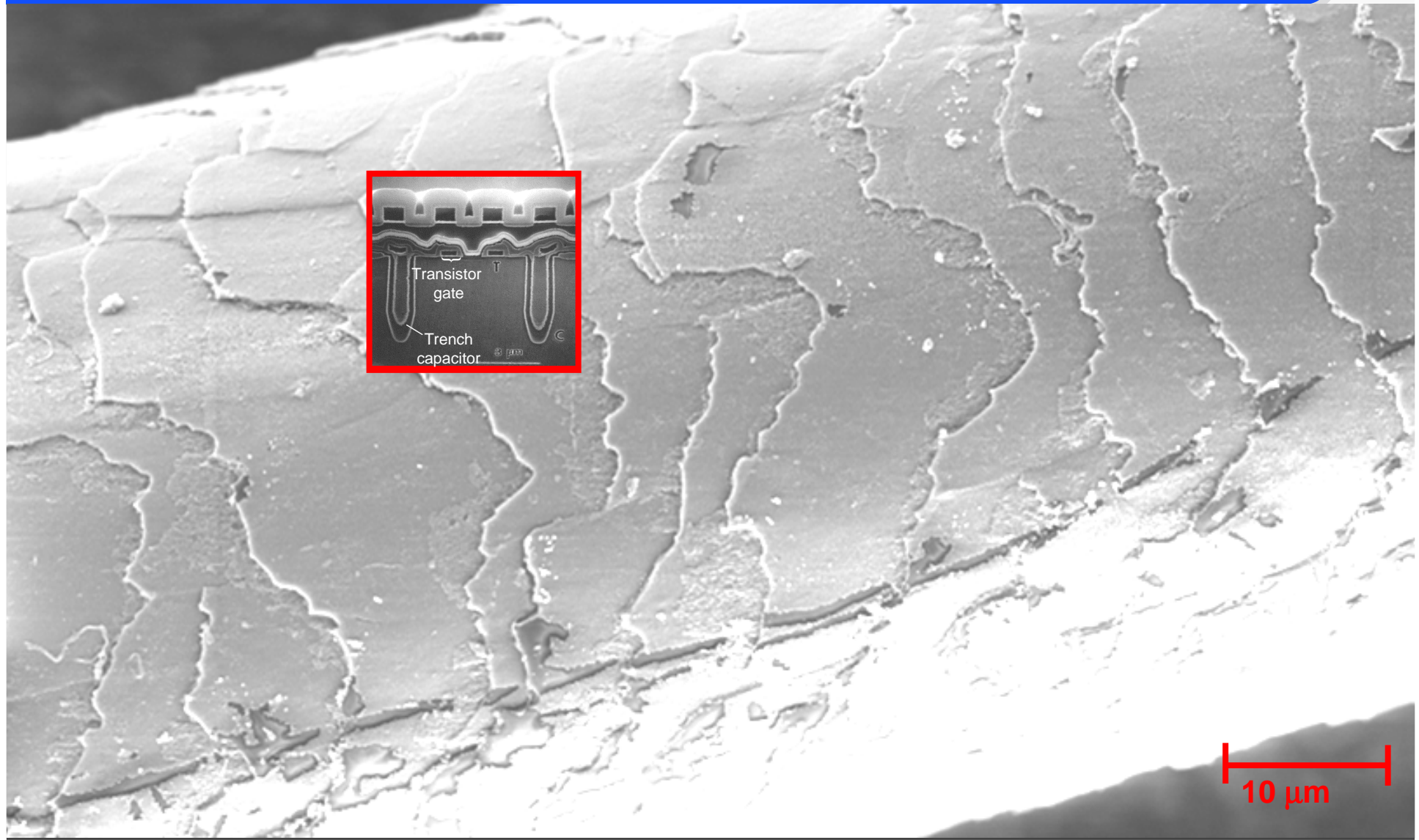


# Evolution: Transistors shipped per year

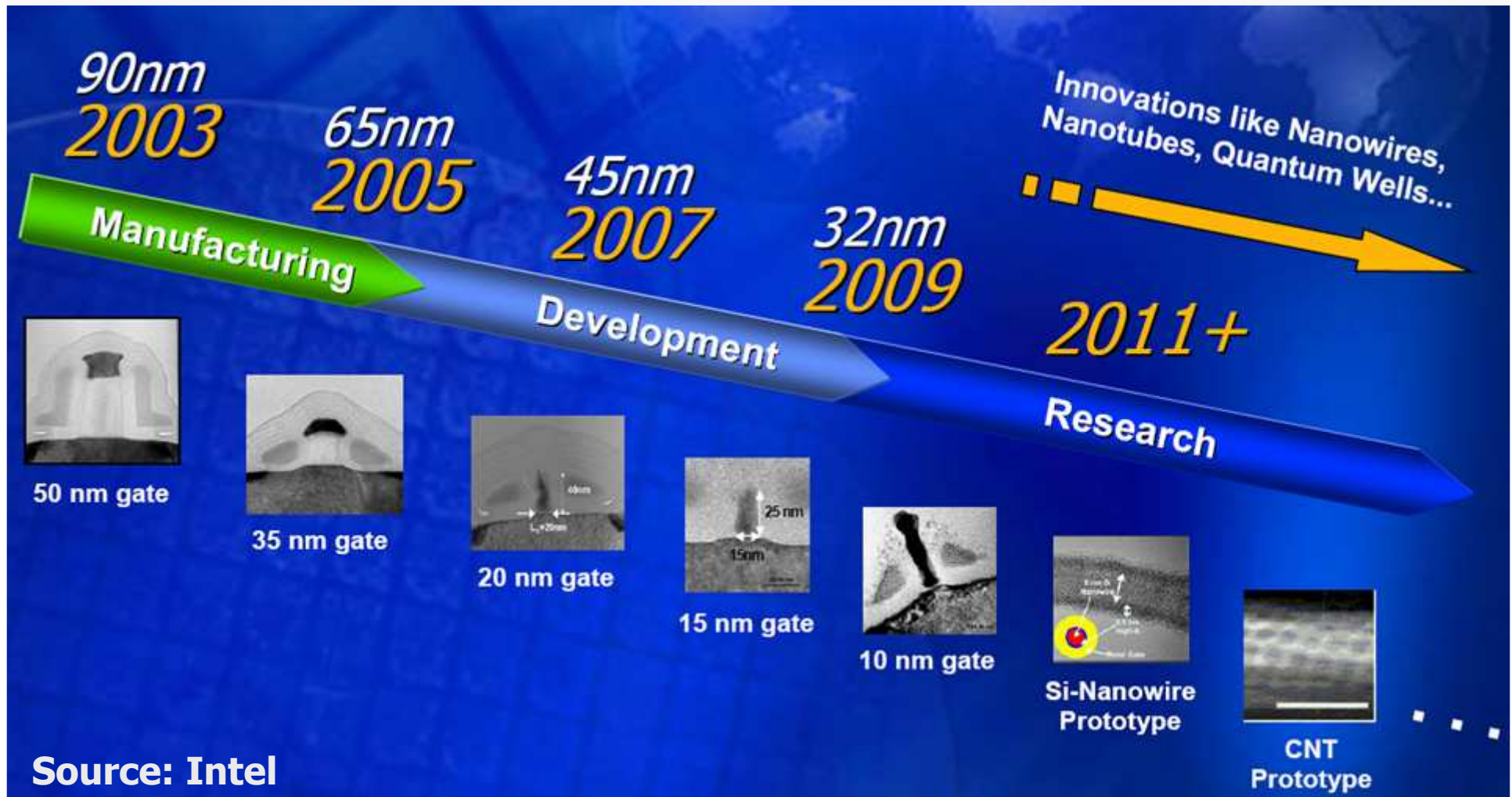


Quelle: Moore, ISSCC

# Dimensionsvergleich: Transistor und menschliches Haar



# Evolution: MOSFET-Scaling



Source: Intel

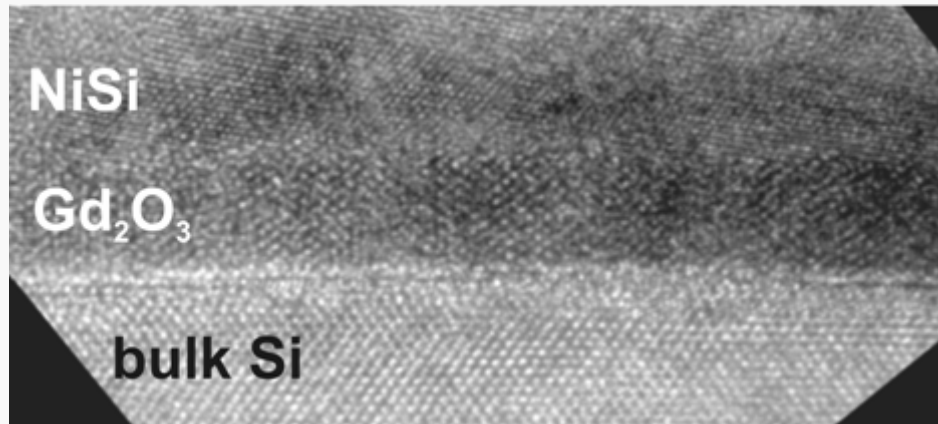


# Dekade of New Materials



Source: Intel  
26

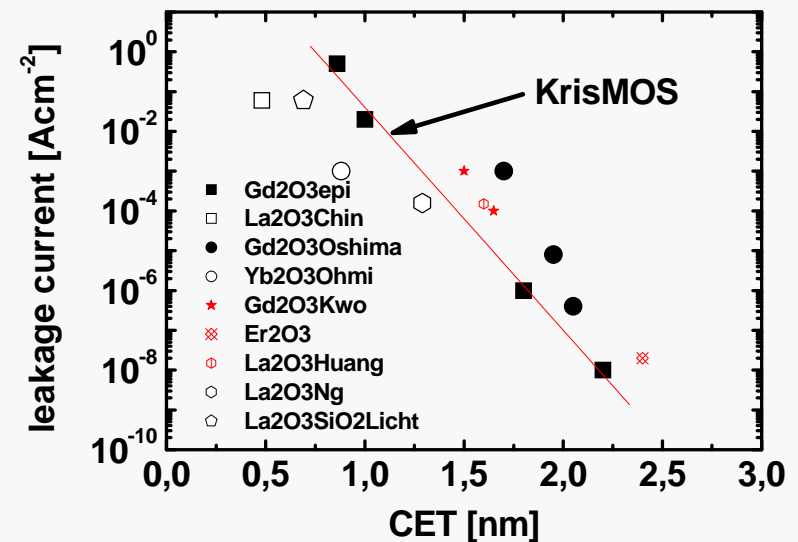
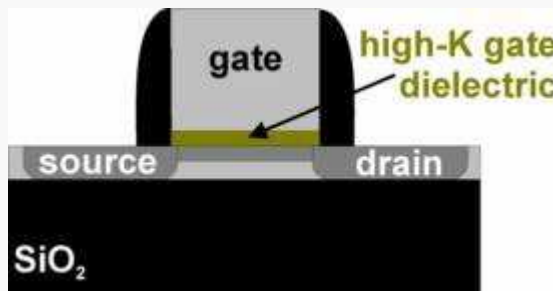
# Crystalline High-k Gate Dielectric



NiSi @ 500°C

3,1nm Gd<sub>2</sub>O<sub>3</sub>

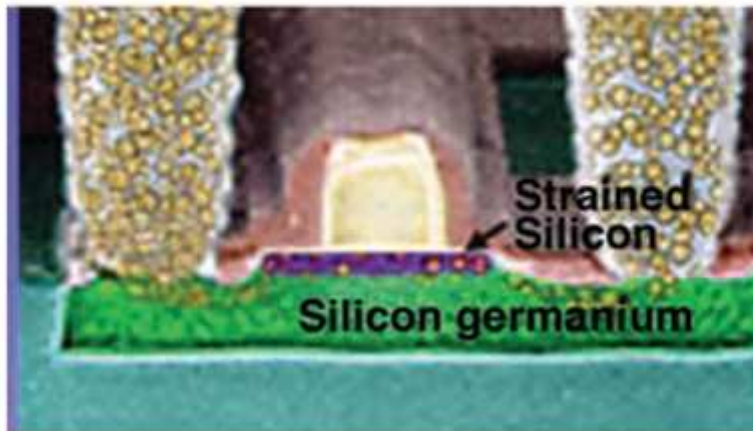
Aufnahme von Dr. Bugiel, Uni-Hannover (Mitarbeiter von Prof. Osten)



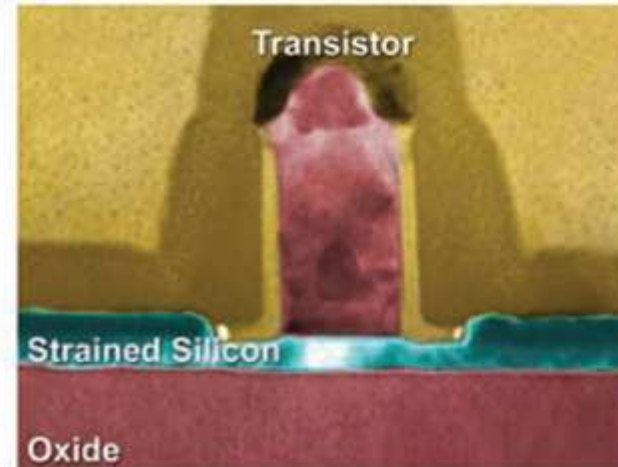
November 2005: World's first MOSFETs with epitaxial Gd<sub>2</sub>O<sub>3</sub>  
(AMO, TU-Darmstadt, Uni-Hannover: KrisMOS Projekt)

# Further Variations

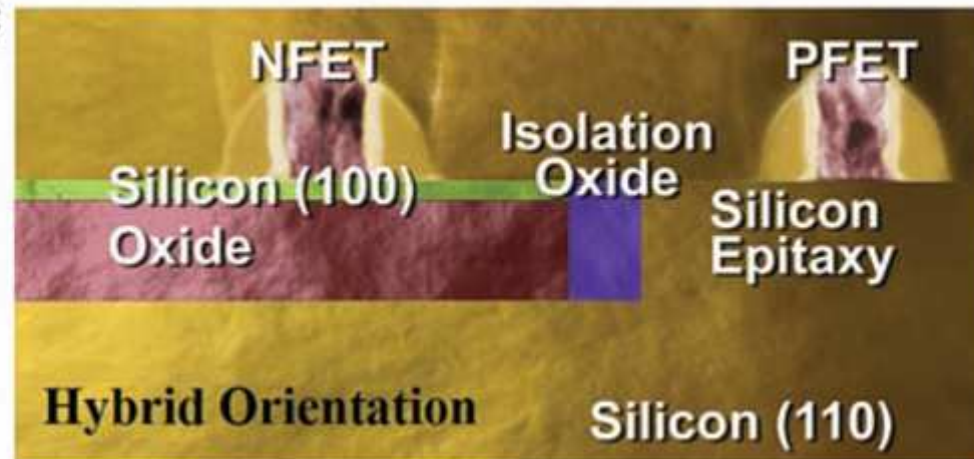
**A Strained-silicon on Insulator**



**B SSDOI**



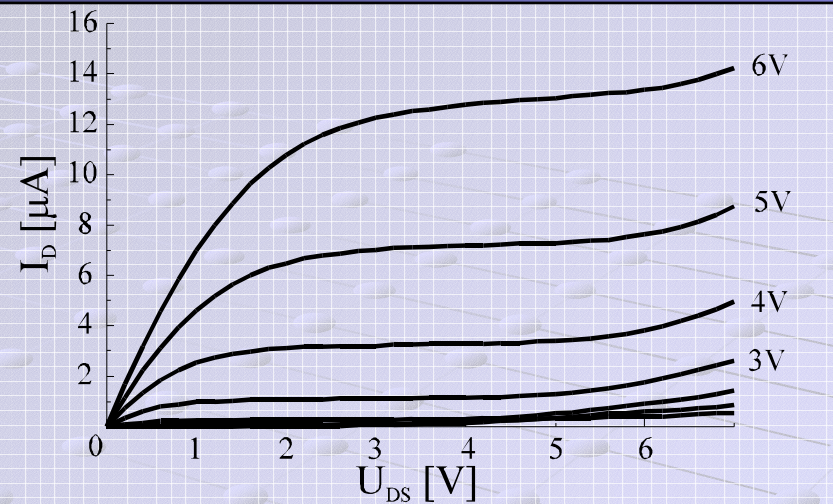
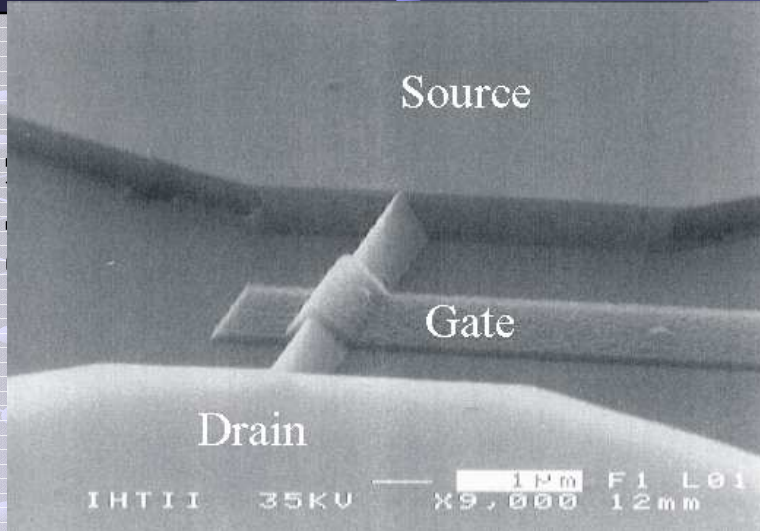
**C**



M. leong, Science, Vol. 306 (2004)



# Precursor: Triangle-Shaped Nanoscale MOSFET



Output characteristics of the fabricated triangle-shaped MOSFETs with 1µm and 2µm gate length (left and right side, respectively).

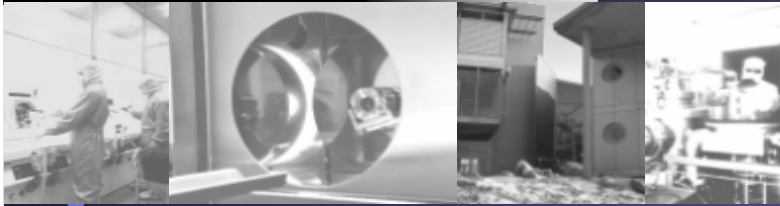
*"I lost the sense of why this work is interesting. Tell me why I am interested in this device"*  
 (Reviewer comment, *JVST-B*, **1996**)

**ITRS roadmap prediction 2001:** *Non-classical CMOS devices: non planar gate, double & triple gate devices on SOI, FinFET, ultra thin body (fully depleted) SOI, vertical transistor...*

*J.Gondermann et al*

*A triangle-shaped nanoscale MOS device, **JVST B**, 14, 6, 4042-45 (1996)*

*New concept for ultra small N-MOSFETs, **Microelectronic Eng.** 35, 305 (1997)*



# Realisation Triple-Gate SOI-MOSFET

$L_G = 70\text{nm}$

$W_M = 22\text{nm}$

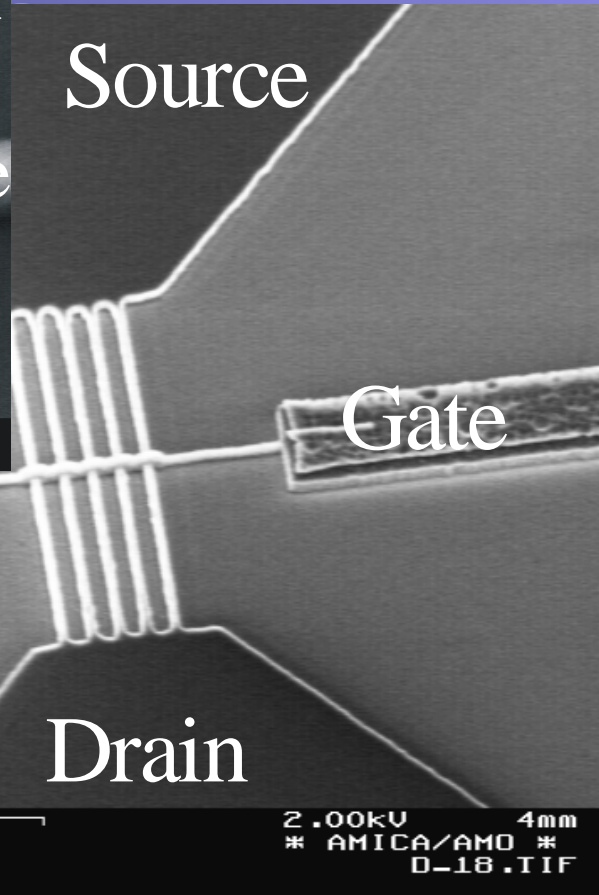
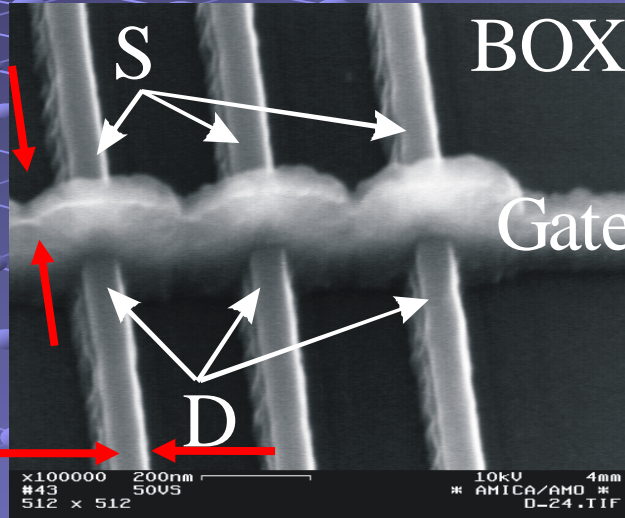
$t_{\text{Top-Si}} = 100\text{nm}$

$t_{\text{BOX}} = 200\text{nm}$

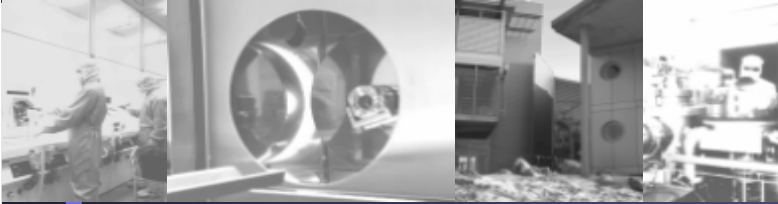
$t_{\text{Oxide}} = 8\text{nm}$

$N_{\text{Channel}} = 3e17/\text{cm}^3$

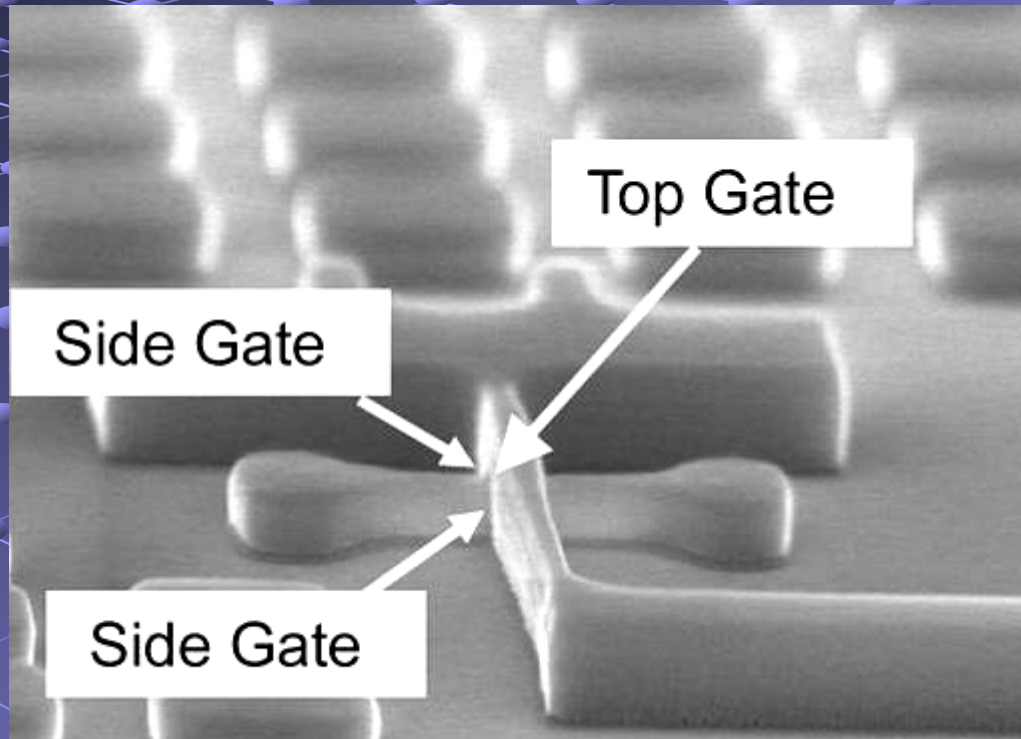
$N_{\text{S/D/G}} = 1e20/\text{cm}^3$



M. Lemme et al., Solid-State Electronics, Vol. 48, 2004



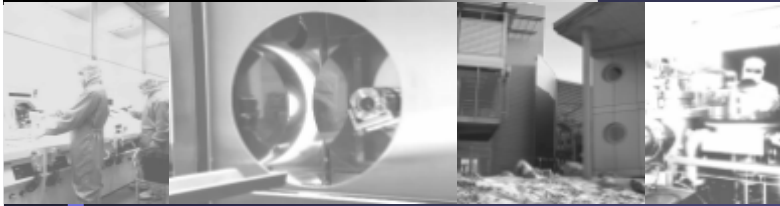
# Intel Tri-gate Transistor



30-60nm Gate-Length

That's the reason while we are searching for smaller devices!

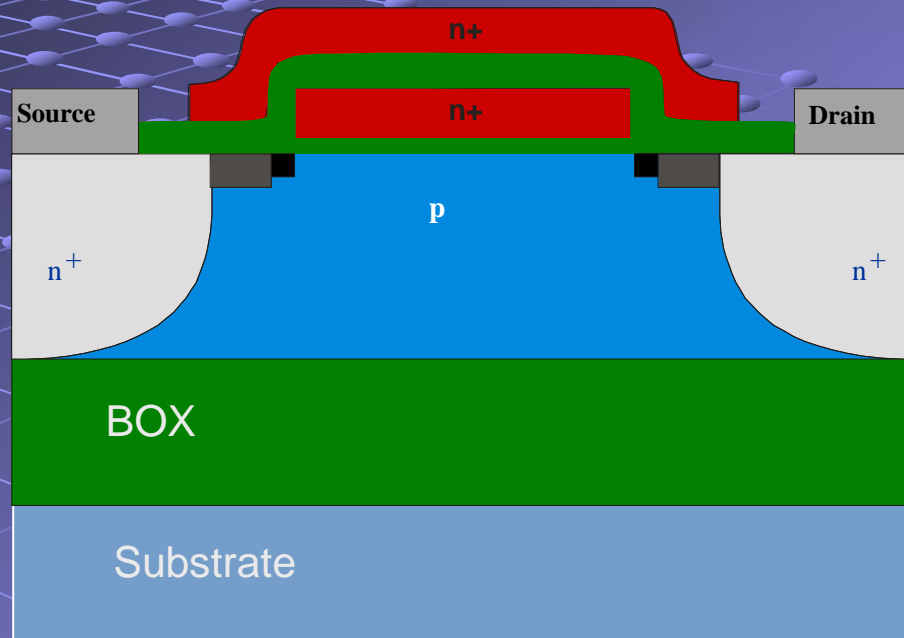
R. Chau et al., 2002 International Conference on Solid State Devices and Materials, Nagoya, Japan 2002



# The EJFET- concept on SOI

## MOSFET

one gate  
spacer  
implantation  
activation



## EJ-MOSFET

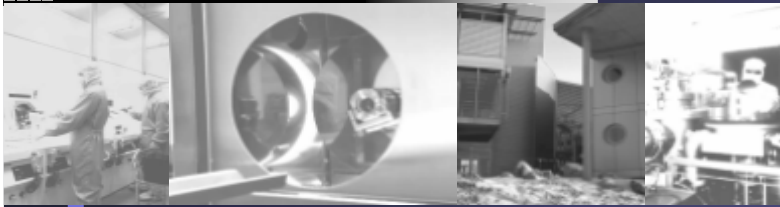
two gates  
intergate oxide  
electr. extensions  
implantation  
activation

Electrically induced S/D extensions:  
shallow junctions  
relaxed source/drain implantation

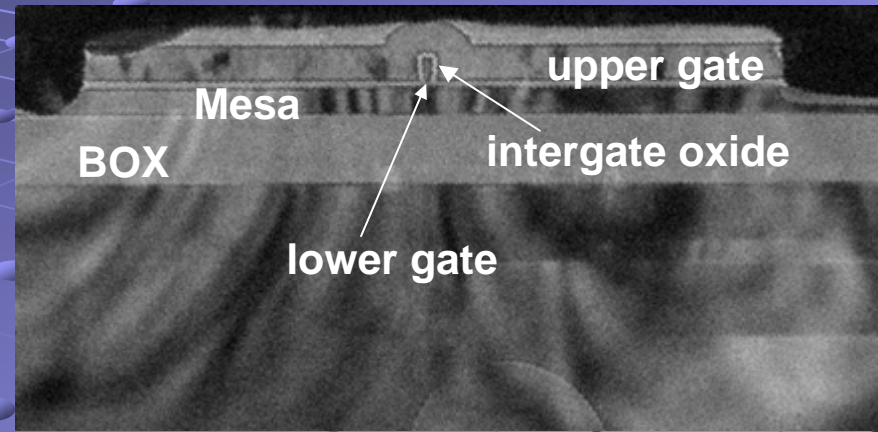
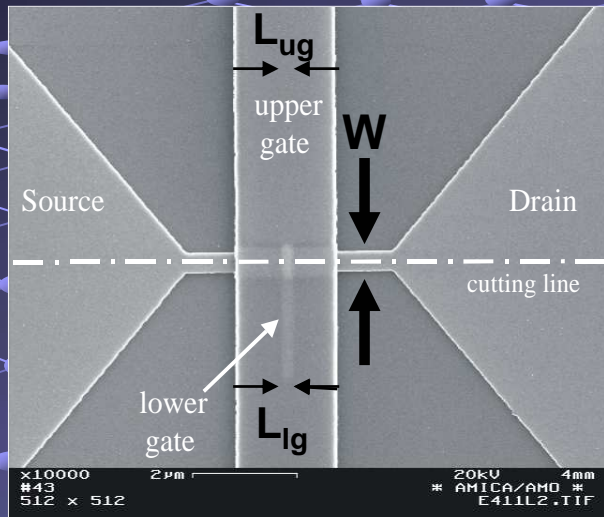


## Investigation of MOSFETs in the deca-nanometer regime

W. Henschel et al., Solid-State Electronics, Vol 48 (2004)

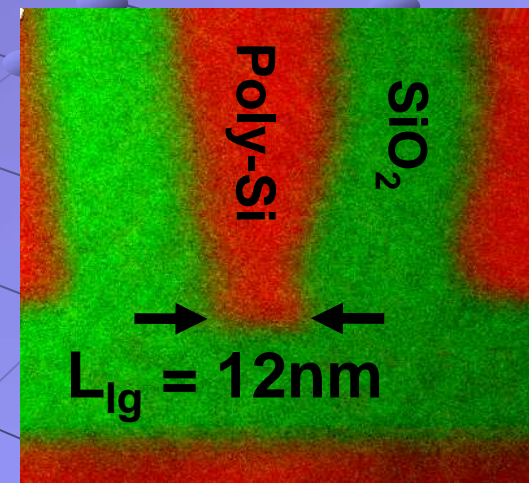


# The technological realization of the concept



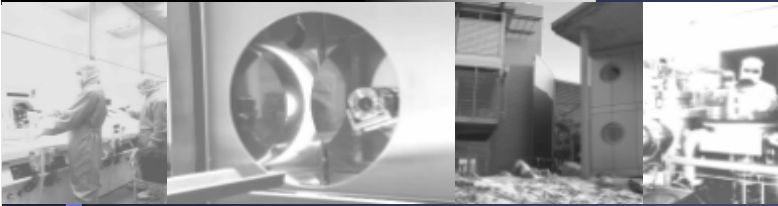
After optimizing the critical processes:

**12 nm EJFET on SOI material**



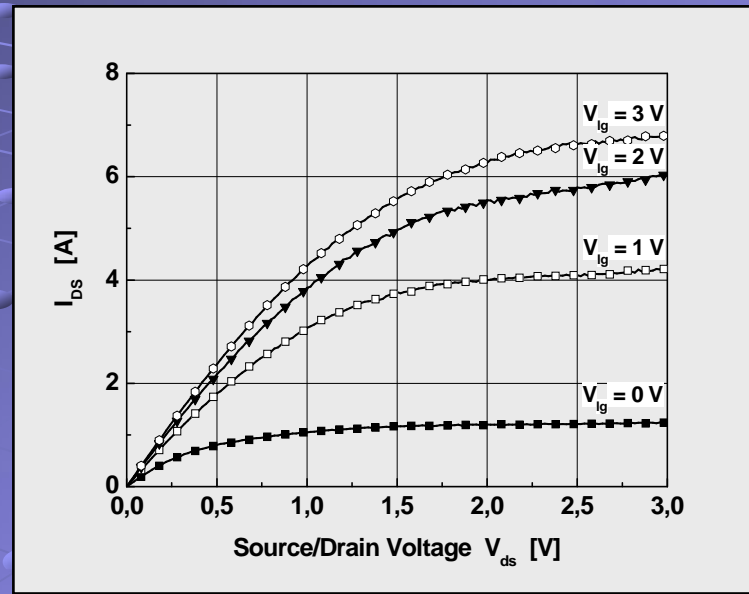
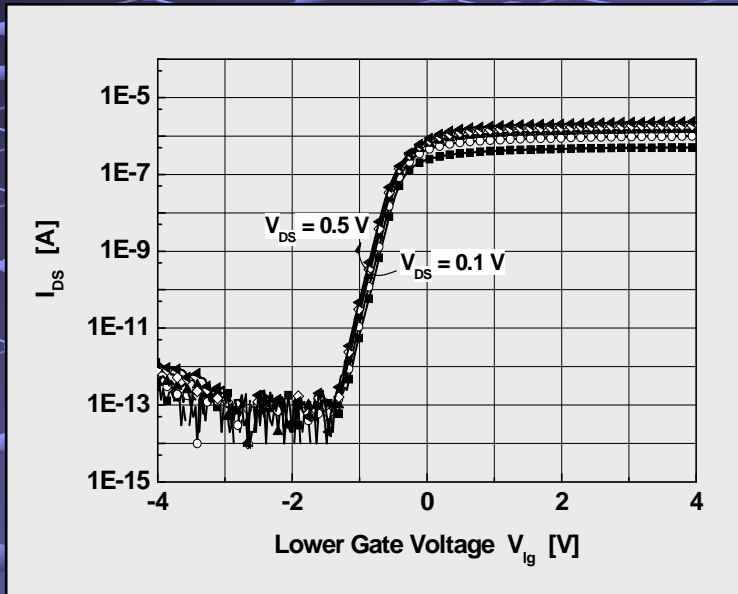
W. Henschel et al., Solid-State Electronics, Vol 48 (2004)





# 12 nm fully depleted triple-gate EJFET

## Electrical characterization



Output characteristic (The current is not normalized) Transfer characteristic

FD Triple-gate EJFET:  
 lightly doped ( $N_A = 1e15cm^{-3}$ )  
 $L_{lg} = 12 \text{ nm}$   
 $W = 20 \text{ nm}$



- Current in the off-state:  $10^{-13} \text{ A}$
- $I_{on}/I_{off}: 10^8$

W. Henschel et al., Solid-State Electronics, Vol 48 (2004)

# VISIONEN

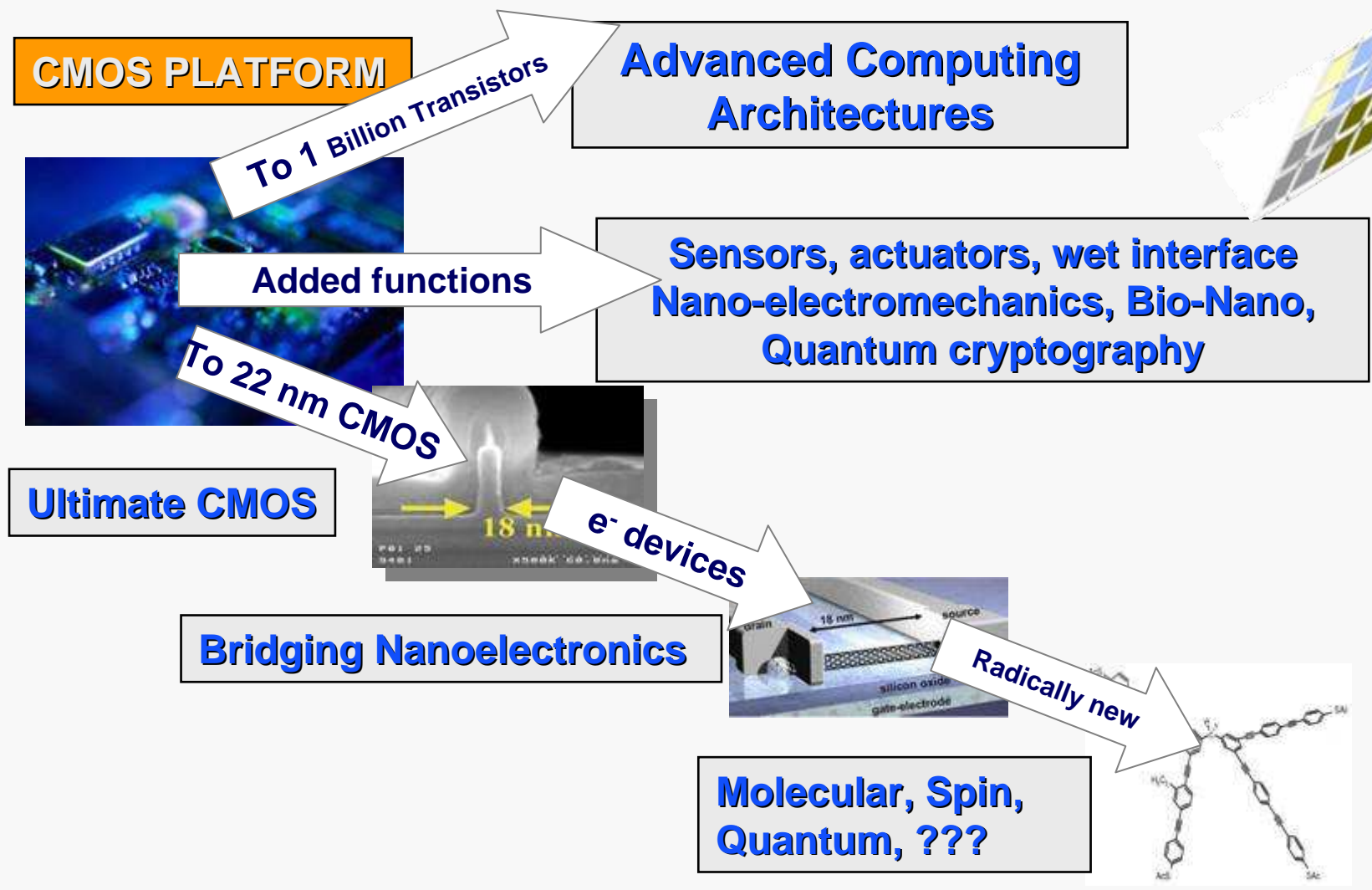


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# Components: Opportunities



# Considerations

EU:

**ambient intelligence**

USA:

**ubiquitous computing**

**proactive computing**

**pervasive computing**

**invisible computing**

Japan:

**video games, robotics**

TECHNOLOGY REVIEW, Febr. 2005

# Kognitive und kommunikative „Individuen“ der Gesellschaft

## “Human Body“



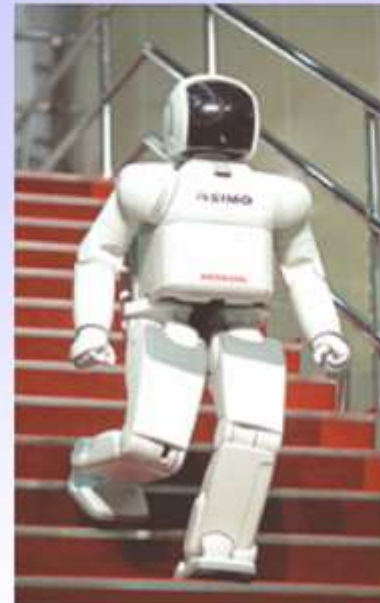
## “Car Body“



**Elektronische “Kokons“ zur Umfeldsensorik und Information**  
zunehmende Anzahl von Komponenten und Antennen  
erfordert auch Nano-Elektronik

# Die Roboter kommen ...

Electrolux Trilobite



Honda Asimo



Sony „Dream Robot“



Sony „Aibo“



Sony „SDR-4X“

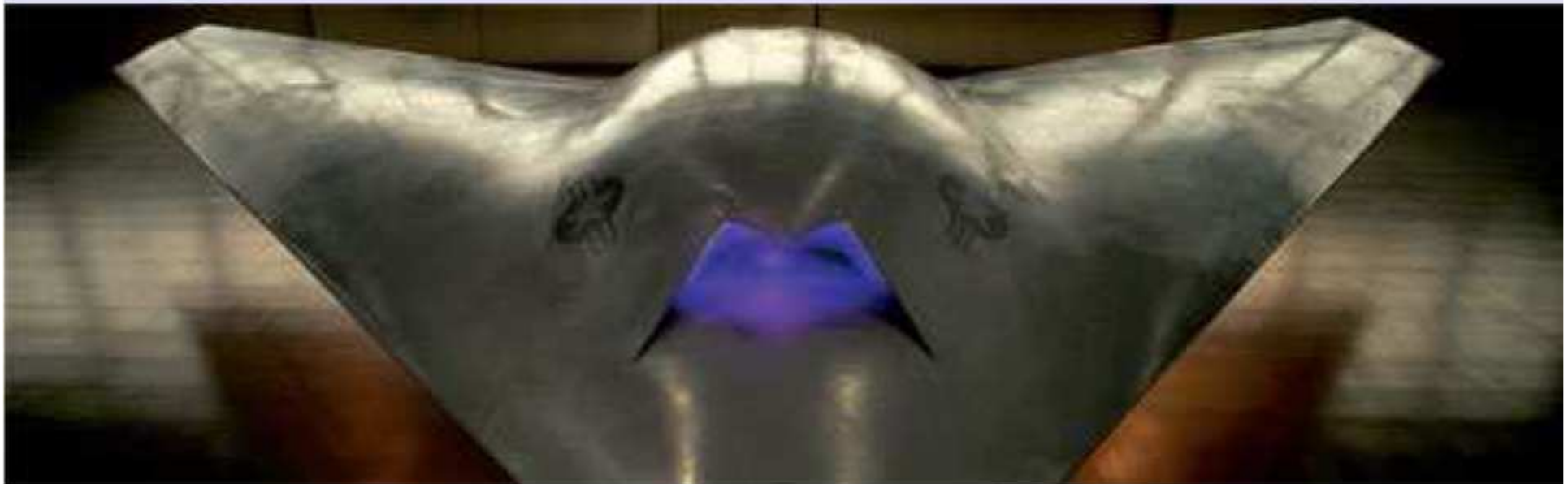


image from MIT technology review March 2005

- US special: The Ascent of the robotic attack jet  
**Building the planes is easy. Making them autonomous, and constructing airborne communications networks is not.**

# ICT & Other Sciences

## ➤ Synergy: example in ICT & Life Sciences

	<b>Molecular &amp; Cellular Electronics:</b>	<b>Neuro- &amp; Bio- Computing</b>
<b>Future ICT Inspired by Nature</b>	<ul style="list-style-type: none"> <li>- Organic materials /CMOS</li> <li>- DNA circuits</li> <li>- Production w. bacteria</li> </ul>	<ul style="list-style-type: none"> <li>- Sensor data processing</li> <li>- Self-organisation, repair</li> <li>- Emergence, Evolution</li> <li>- Immuno computing</li> </ul>
	<b>Biomedical devices &amp; nanosystems</b>	<b>Biomedical Informatics</b>
<b>ICT support to Biomedical Systems &amp; Knowledge</b>	<ul style="list-style-type: none"> <li>- Lab-on-a-chip</li> <li>- Artificial organs, limbs</li> <li>- Robot-assisted surgery</li> </ul>	<ul style="list-style-type: none"> <li>- Genome &amp; Phenome ICT</li> <li>- Molecular Imaging</li> <li>- Synthetic Biology</li> <li>- Biobanks</li> </ul>

**Physical Systems**  
HW & devices in contact  
with real world

**Logical Systems**  
Models, Methods  
and Software



# UTOPIE



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# Silizium-X-Chromosom

